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Dimer 3 dissociates in solution to give the phenoxy radical 4. When solid 3 is dissolved in a solution of phenol 11a, radical 4 dehydrogenates the phenol to afford phenol 5 and phenoxy radical 12. Radical 12 couples with more 4 to afford principally bis(cyclohexadienone) 16a and a minor amount of the dimeric bis(cyclohexadienone) 13. The preferential formation of 16a over 13 is explained as the result of a solvent-cage reaction. Compounds 13 and 16a are isomerized in the presence of silica gel or triethylamine to 4,4'-dihydroxybiphenyl 14 and phenolic dienone 17a, respectively. Compound 13 is relatively stable in hexane at 30 °C, while 16a slowly dissociates under these conditions to afford parent radicals 4 and 12. If 11a is present, radical 4 either recombines with 12 or dehydrogenates the phenol. Two radicals of 12 generated by the dissociation of 16a and the subsequent dehydrogenation of 11a couple to give 13. Therefore, dissolving 3 in hexane containing excess 11a and keeping the resulting solution at 30 °C results in the preferential formation of 13. Dissolving 3 in triethylamine containing phenols 11 or 21 similarly affords dienones 17 or 23. The yields of these dienones increase with increasing electron-donating capability of the substituent on the phenol ring.

Phenoxy radicals are generated by one-electron oxidation of phenols. 2,4,6-Tri-tert-butylphenoxy radical (1) thus formed is stable, and addition of a phenol to a solution of 1 results in reversible dehydrogenation of the phenol to yield phenol 2 and a new phenoxy radical.



2.6-Di-tert-butylphenoxy radicals with an α -CH in the para substituent, on the other hand, decay rapidly to yield the parent phenols and quinone methides.² These radicals are ineffective as dehydrogenating agents for phenols because of their rapid decay.³



Although 2,6-di-tert-butyl-4-methylphenoxy radical (4) disproportionates very rapidly, it can also dimerize to afford quinol ether 3, which can be isolated as a nearly colorless solid in high yield.⁴ The dimerization is reversible, and 3 in solution rapidly regenerates 4. The author attempted to dehydrogenate phenols with 4 by letting 3 dissolve in solvents containing them,⁵ thus allowing immediate access of phenols to 4 as soon as it was generated. Quinone methide 6, formed by the disproportionation of



4, is labile and degrades in inert solvents into 1,2-bis(4hydroxyphenyl)ethane 7 and 4,4'-stilbenequinone 8.6 Benzylic dienone 9 is the product of addition of phenol 5 to 6 but has rarely been reported.⁷ Methanol adds to 6 to give methyl ether 10 (Scheme I).^{4a,b,8}

⁽¹⁾ This article is dedicated to the memory of the late Professor Daniel Swern.

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Chem. 1961, 645, 66. (4) (a) Becker, H.-D. J. Org. Chem. 1965, 30, 982. (b) Omura, K. J. Org. Chem. 1984, 49, 3046. (c) Hewitt, D. G. J. Chem. Soc. C 1971, 2967.

⁽⁵⁾ The decay of phenoxy radical 4 generated by dissolving 3 in solvents inert to 6 in the absence of phenois has also been studied in detail. The products include 7, 8, and 9. The results will be published elsewhere. A preliminary communication appears in Omura, K. Bull. Koshien Univ. **1987**, 15, 19.

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^{(7) (}a) Magnusson, R. Acta Chem. Scand. 1966, 20, 2211. (b) Benja-min, B. M.; Raaen, V. F.; Hagaman, E. W.; Brown, L. L. J. Org. Chem. 1978, 43, 2986. See also note 5.

Table I. Reaction of Phenoxy Radical 4 with Phenol 11a^a

run	solvent	11a, employed (mol/mol 3)	11a, reacted (mol/mol 3)	products (mol/mol 3)			
				5	17a	14	other products
1	hexane	4	1.81	1.89	0.02	0.85	7 (0.01), 15 (0.01)
2	hexane ^b	4	1.07	1.16	0.80	0.10	15 (0.01)
3	hexane ^{b,c}	4	1.05	1.16	0.87	0.04	15 (trace)
4	ether	4	1.73	1.85	0.03	0.81	7 (0.02), 15 (0.01)
5	Et_3N	4	1.02	1.02	0.87	0	
6	Et ₃ N	1	0.85	0.98	0.79	0	7 (0.06)
7	MeOH	4	1.24	1.36	0.52	0.22	10 (0.04), 15 (0.06)
8	$Et_3N/MeOH^d$	4	1.00	1.03	0.88	0	10 (0.02)
9	Et ₃ N/MeOH ^d	1	0.85	1.01	0.82	0	10 (0.10)

^a The reaction was conducted at 30 °C using 3 (0.23 mmol/mL solvent). ^b After 3 dissolved, the reaction mixture was, without removing the solvent, soon subjected to column chromatography on SiO₂. ^c The reaction was conducted at 2 °C. Dimer 3 dissolved in 20 min. ^d The reaction was conducted in MeOH containing Et_3N (0.4 mol/mol 3).

(1)

Results and Discussion

A relatively concentrated solution (ca. 0.9 M) of excess 2,6-di-tert-butylphenol (11a) (4 mol equiv) in hexane was added to freshly prepared solid dimer 3,4b and the light blue-green suspension was stirred at 30 °C for ca. 1 min until it became homogeneous. The resulting yellow solution was let stand at that temperature for 1 h. The mixture obtained after evaporation of the solvent was chromatographed on silica gel (SiO_2) . As shown in Table I (run 1), a major product was 4,4'-dihydroxybiphenyl 14. In addition, about 2 equiv of 5 was produced, while nearly 2 equiv of 11a was consumed per 1 equiv of 3 employed. The reaction proceeded similarly in petroleum ether, CCl₄, benzene, CHCl₃, ether (run 4), acetone, acetonitrile, and acetic acid. Storing the hexane solution in a refrigerator after the reaction instead of chromatographing gave crystalline bis(cyclohexadienone) 13 in 11% yield. By a similar workup, 13 was isolated in 27 and 61% yields from the reactions in acetic acid and acetonitrile, respectively. Compound 13 underwent quantitative rearrangement to give 14 when chromatographed on SiO_2 . These results indicate that reversible dehydrogenation of 11a with 4 by this means is indeed efficient, producing 5 and phenoxy radical 12, which then dimerizes to 13.

$$2 \times 12 \longrightarrow 0 \xrightarrow{H}_{H} \xrightarrow{H}_{H} \xrightarrow{(3)}$$

$$13 \xrightarrow{\text{Si0}_2} \text{HO} \xrightarrow{\text{Si0}_2} \text{OH} (4)$$

The net process of eqs 1, 2, and 3 is expressed by eq 5. $3 + 211a \rightarrow 25 + 13$ (5) The disproportionation of 4 (eq 6) is only a minor process since little 7, 8, or 9 was found.

$$24 \rightarrow 5 + 6 \tag{6}$$

The reaction in triethylamine (Et_3N) took a different course. Compound 14 (or 13) was not obtained, and phenolic dienone 17a was produced in high yield. Most of the 17a formed was isolated before chromatography by treating the product mixture with petroleum ether. In addition, only 1 equiv of 5 was produced, and only 1 equiv of 11a reacted per 1 equiv of 3 employed (run 5). Formation of 7, 8, or 9 was not observed. The reaction in pyridine gave a similar result. The reaction in MeOH containing a catalytic amount of Et₃N also gave 17a in high yield (run 8). During the course of the reaction, 17a was deposited from the mixture. A small amount of methyl ether 10 derived from 6 was also obtained. In the absence of Et₃N, however, the reaction in MeOH was relatively complex; both 17a and 14, as well as 4,4'-diphenoquinone 15, were formed (run 7). Even with equimolar amounts



of 3 and 11a, the reactions in Et_3N and in MeOH containing Et_3N gave high yields of 17a together with only limited amounts of the products derived from 6 (runs 6 and 9). The dehydrogenation of 11a by 4 is thus also efficient in basic solvents, but it appears that phenoxy radical 12 combines not with itself to form 13 but with more 4 to yield a new bis(cyclohexadienone) 16a, which is recovered as 17a after base-catalyzed isomerization.



The net process of eqs 1, 2, and 7 is

$$3 + 11a \rightarrow 5 + 16a \tag{9}$$

To rationalize the different results obtained from the reactions in hexane and in Et_3N , the reaction in hexane was repeated but the mixture was subjected to chromatography on SiO_2 soon after all 3 dissolved. Dienone 17a

⁽⁸⁾ Macomber, R. S. J. Org. Chem. 1982, 47, 2481.

⁽⁹⁾ The relative complexity of the reaction in MeOH may suggest that catalysis of the dienone-phenol rearrangement of 16a by the solvent is less effective than by Et_3N .



was the major coupling product obtained, while 14 was only a minor product. Moreover, the amounts of 5 formed and 11a reacted were closer to 1 equiv rather than to 2 equiv per 1 equiv of 3 employed (run 2). Evidently, the result is comparable to that from the reaction in Et_3N (run 5) rather than to that from the prolonged reaction in hexane (run 1). The reaction conducted in hexane at ca. 2 °C instead of 30 °C followed by similar workup gave a still higher product ratio 17a/14 (run 3).

The above observations can be summarized as follows. In all solvents, the principal reaction of 12 generated by eqs 1 and 2 is to couple with 4 to form 16a (eq 7). Selfcoupling of 12 to give 13 (eq 3) is only a minor process. All of these reactions are rapid and are complete soon after all 3 is dissolved. Like 13, 16a is easily isomerized by Et_3N or SiO₂ to give stable isomer 17a. While 13 is relatively stable at 30 °C in inert solvents such as hexane, 16a is not as stable under the same conditions and undergoes slow dissociation to afford parent radicals 4 and 12 (eq 10, the reverse reaction of eq 7). In the presence of 11a, 4 thus

$$16a \rightarrow 4 + 12 \tag{10}$$

generated either recombines with 12 (eq 7) or dehydrogenates the phenol to provide 5 and 12 (eq 2). The two radicals of 12 left after eq 10 followed by eq 2 combine to give 13. If the mixture obtained after dissolving 3 in hexane containing excess 11a is let stand at 30 °C for a sufficiently long time, the primary product 16a is all consumed, and 13 (and 5) is obtained in an amount expected from eq 5 (Scheme II).

Isolation of elusive compound 16a was finally accomplished by conducting the following operations in sequence at ca. 2 °C: dissolving 3 in CH_2Cl_2 containing 11a (1.2 mol equiv), evaporating the solvent under reduced pressure, and treating the resultant oily mixture with acetonitrile followed by filtration. Compound 16a was obtained in 51% yield as nearly colorless crystals with mp 82-84 °C dec. The ¹H NMR and IR spectra are consistent with structure 16a but not with quinol ether structures 18 or 19. In addition, the UV spectrum is similar to that of 13. This may be the first instance of isolating a bis(cyclohexadienone) of general structure 20 in which R and R' are nonequivalent. As anticipated, 16a was quantitatively

Scheme III

$$\left(3 \xrightarrow{2} 2 \times 4 \xrightarrow{11a} 5 + 4 + 12 \xrightarrow{2} 5 + 16a\right)_{cage}$$

converted into 17a by Et_3N or SiO_2 . Also, the thermal instability of 16a in solution was shown by following its decomposition by ¹H NMR spectroscopy in CCl₄ at 30 °C. At this temperature its decay was complete in ca. 2 h, and the major products found were 5, 6, and 13, suggesting homolytic scission of the central C–C bond in 16a (eq 10) followed by eqs 3 and 6.



The selective formation of 16a in the initial stage of the reaction when 3 is dissolved in the presence of 11a is striking, since the self-coupling of 12 to give 13 (eq 3) should be as fast as the coupling of 4 to give 16a (eq 7). This result can be rationalized only by assuming that 11a enters a solvent cage in which 3 is equilibrated with 4, and that the dehydrogenation of 11a (eq 2) and the subsequent coupling reaction to afford 16a (eq 7) are complete within the cage (Scheme III).

It might be suspected that the formation of 16a (or 17a) is rather the result of reaction between 11a and reactive quinone methide 6 (eq 11).

$$\mathbf{6} + \mathbf{11a} \to \mathbf{16a} \tag{11}$$

The net process of eqs 1, 6, and 11 is also expressed by eq 9. If this is indeed the case, however, the rate of eq 11 ought to be quite high. Decay of 6 in the presence of 11a has been investigated in petroleum ether,¹⁰ and it appears to be relatively slow at room temperature. Dimer 3 was dissolved in $CDCl_3$ to generate 6 (and 5), and to the solution was added a solution of 11a (4 molar equiv) in CDCl₃ containing pyridine- d_5 (C₅D₅N). After 10 min at 30 °C, the solution was shown by ¹H NMR to contain ca. 75 % of the theoretical amount of 6. Decay of 6 was slow, and after 20 h about 5% still survived. It is noteworthy that the products included 17a. For comparison, 3 was dissolved in $CDCl_3$ containing 11a and C_5D_5N , and the resulting mixture was kept at 30 °C. After 10 min the mixture contained substantial amounts of 5 and 17a as anticipated, and only about 10% of 6, which decayed slowly thereafter. The formation of 17a in low yield in the former experiment was slow compared with its rapid and efficient formation in the latter. A preliminary study showed that the slow formation of 17a requires not only 6 and 11a but also 5.¹¹ This may suggest that a reaction other than eq 11 gives 17a slowly. The reaction that yields 17a rapidly in the latter experiment does not involve 6.

The reaction of phenoxy radical 4 derived from 3 was studied with other phenols in Et₃N (Table II). The reactions with 2,6-diisopropylphenol (11b) and 2,6-dimethylphenol (11c) gave the corresponding phenolic dienones 17b and 17c, respectively, together with nearly theoretical amounts of 5. 2,6-Dimethoxyphenol (11d) reacted similarly to yield dienone 17d. These reactions also proceeded efficiently in MeOH (TLC analysis). The reaction of 2,4-dimethylphenol (21b) gave phenolic dienone

⁽¹⁰⁾ Neureiter, N. P. J. Org. Chem. 1963, 28, 3486.

⁽¹¹⁾ Unpublished results.

Table II. Reaction of Phenoxy Radical 4 with Phenols^a

	solvent	products (%, mol/mol 3×100)			
phenol		5	17 or 23	products derived from 6	
11 a ^b	Et ₃ N	102	17a (87)		
11b	Et_3N	102	17b (79)	7 (tr)	
11c	Et_3N	104	17c (69)	7 (0.3)	
11 d	Et_3N	107	17d (60)	7 (1.5)	
21b	Et ₃ N	99	23b (54)	7 (3.9), 24b (17)	
21c	Et ₃ N	89	23c (8.7)	7 (11), 8 (1.1), 9 (3.1), 24c (43)	
21c	MeOH	101	23c (17)	7 (1.2), 9 (2.7), 10 (47), 24c (0.8)	
21c	Et ₃ N/MeOH ^c	103	23c (33)	10 (34), 24c (11)	
21đ	Et ₃ N	87	23d ^d (0)	7 (14), 8 (1.8), 9 (4.6), 24d (43)	
21d	Et ₃ N/MeOH ^c	102	23d ^d (0)	7 (tr), 9 (2.0), 10 (53), 24d (21)	

^a Using 4 molar equiv of phenols to 3. ^b Data taken from Table I, run 5. ^c MeOH containing a catalytic amount (0.4 mol/mol 3) of Et₃N. ^d Compound 17 (R = H) was not obtained.

Table III. Time Required for Dissolving Dimer 3^a

	time (min)			
additive	in Et ₃ N ^b	in MeOH ^c		
none	100+ ^{d,e}	290/		
11 a	14 ^g	15		
11b	39	9		
11c	56	22		
11 d	33	_h		
21b	71	45		
21c	97	100		
21d	100	190		
21a	93	93		
5	112	118		
2	95	_i		
benzene	<i>ن</i> ــ	164		

^a To 3 (240 mg, 0.55 mmol) was added a solvent (2.4 mL) containing an additive. The time required for the stirred suspension to become homogeneous was measured. ^bAt 15 °C with 1 molar equiv of an additive. ^cAt 30 °C with 4 molar equiv of an additive. ^d Most of 3 dissolved in 100 min. Further observation was obstructed as product 8 began to precipitate. ^eAt 30 °C, 3 dissolved in 11 min. ^fAt 20 °C, 3 dissolved in 23 h. ^gWith 4 molar equiv of 11a, 3 dissolved in 3 min. ^hNot measurable because of formation of an insoluble colored substance. ⁱ Measurement was not attempted because of limited solubility of 2 in MeOH. ^jNot examined.

23b as a principal product. In addition, there was obtained in lower yield an isomer of 23b, 4-hydroxybenzyl phenyl ether 24b, whose ¹H NMR spectrum (CDCl₃) displayed a singlet at δ 4.88 attributable to ArCH₂OAr'. Ether 24b is presumed to be formed by Et₃N-promoted 1,6-addition of 21b to 6.¹² Dienone 23c was obtained from the reaction with 4-methylphenol (21c) but in poor yield. Benzyl phenyl ether 24c was isolated as the main product, and compounds 7, 8, and 9 were also found. The yield of 23c was improved by conducting the reaction of 21c in MeOH. In this solvent, 6 was recovered mainly as methyl ether 10 rather than as 24c. For a reason that is not clear, the reaction in MeOH containing a small amount of Et₃N further increased the yield of 23c. The reaction of phenol (21d) in Et₃N or in MeOH containing Et₃N only gave the products derived from 6, including benzyl phenyl ether 24d. Phenolic dienones 17 or 23 may be formed via bis-(cyclohexadienone)s 16 or 22 by a mechanism similar to that suggested for 17a. The results indicate that 17 or 23 becomes predominant over the products derived from 6 as the degree of alkylation of a phenol increases at the ortho and/or para positions. This occurs because the dehydrogenation of a phenol with 4 is facilitated by an electron-releasing substituent on the phenol ring (Scheme II). Finally, the reactions of 4 with 2,4-di-tert-butylphenol (21a) and phenol 2 were investigated, but no products were

indicated to by TLC other than those obtained when 3 is dissolved in Et_3N or MeOH without added 21a or 2.⁵ This is not believed to mean that reversible hydrogen abstraction from these highly alkylated phenols by 4 is sluggish, but to mean that the resultant phenoxy radicals and 4 cannot form stable coupling products (e.g. 22a) because of steric repulsion. The radical will thus be driven to revert to the parent phenol (21a or 2) by reverse dehydrogenation. When a solution of 2 was added to solid 3, the supernatant immediately exhibited a deep blue color typical of stable phenoxy radical 1. The apparent lack of a stable adduct (e.g. 24a) may indicate that addition of 21a (or 2) to 6 is subject to steric hindrance.



During the study, it was noted that the time required for complete dissolution of dimer 3 is markedly dependent on solvent, temperature, and an added phenol (Table III). In the absence of an added phenol, 3 dissolved much faster in Et_3N than in MeOH. In general, 3 tended to dissolve faster in nonpolar than in polar solvents, probably because it is more soluble in the former.¹³ A remarkable acceleration of the dissolution of 3 was observed when Et_3N or MeOH contained phenol 11a. Other phenols also pro-

⁽¹²⁾ Zanarotti, A. J. Org. Chem. 1985, 50, 941.

⁽¹³⁾ The rate of the disproprtionation of 4 is assumed to be independent on solvent polarity.

Scheme IV



moted the dissolution in varying degree. The effect of an added phenol is greatest when it bears an electron-donating substituent(s). This may reflect that the shift to the right of the equilibrium between 3 in solid state and 3 in solution is promoted by adding an electron-releasing phenol, as its dehydrogenation and the subsequent coupling reaction of the resulting phenoxy radical accelerates the consumption of 4 which is reversibly generated from 3 in solution. Hence a phenol that facilitates the formation of 16 or 22 (or, 17 or 23 after isomerization) necessarily facilitates the dissolution of 3 (Scheme IV). The accelerated dissolution of 3 by electron-releasing phenols suggests that the disproportionation of 4 is overwhelmed by the dehydrogenation of these phenols with 4. Exceptionally slow dissolution of 3 in Et₃N or in MeOH in the presence of highly alkylated phenols 2 or 21a is not surprising since these phenols are unreactive toward 4 (see above). Nevertheless. 3 dissolved much faster in MeOH in the presence of 21a than in its absence. Even addition of phenol 5 was effective in stimulating the dissolution of 3, while dehydrogenation of 5 by 4 caused no net consumption of 4. Another factor that affects the rate of dissolution by adding a phenol appears to be the change in solvent polarity, which affects the solubility of 3. The time required for dissolving 3 in MeOH alone was nearly halved when the MeOH contained a small amount of benzene, which is inert to 4.

As shown above, the reaction of phenoxy radical 4 with phenoxy radicals gives in all cases bis(cyclohexadienone)s of type 16 or 22 by C–C coupling. In contrast, the reaction of phenoxy radical 1 with phenoxy radicals appears always to afford quinol ethers of type 25 (or the ortho isomers) by C–O coupling. In this regard, structure 3 of the dimer of 4 deserves reexamination. This quinol ether structure has been proposed by Becker^{4a} on the basis of a quinolide band and the lack of a phenolic hydroxy band in the IR spectrum (KBr pellet). But this fact alone does not seem sufficient to exclude bis(methylcyclohexadienone) structure 26a. Matsuura and co-workers¹⁴ have suggested that



the structure of the solid dimer of 2,6-di-*tert*-butyl-4-(ethoxycarbonyl)phenoxy radical is bis(cyclohexadienone) **26b** rather than quinol ether **27a**, based on the lack in the IR spectrum of very pronounced absorptions at 980–990 cm⁻¹ and at 1235–1250 cm⁻¹, typically displayed in the spectra of a number of related aromatic quinol ethers. Reinspection of the spectrum of 3 reveals that it shows no such absorptions in these regions. These bands were also absent from the IR spectra of 13, 16a, and bis(bromocyclohexadienone) 26c, whose structures were all supported by ¹H NMR spectra. It was suggested by a space-filling molecular model that C-C coupling of two radicals of 4 to give 26a is less hindered than C-O coupling to give 3. The author is not aware of substances whose structures have been unambiguously established (by NMR) to be quinol ethers with general formula 27.

Experimental Section

All melting points are uncorrected. ¹H NMR spectra were obtained in CDCl₃ relative to TMS on a Hitachi R-20B spectrometer (60 MHz). IR spectra were taken in CHCl₃ with a Hitachi EPI-G3 spectrophotometer. UV spectra were measured in cyclohexane with a Hitachi U-3200 spectrophotometer. GC analyses were performed with a Shimadzu GC-14A gas chromatograph at 150 °C on a column packed with 10% FAP-S on Chromosorb W. Column chromatography was conducted by using Merck SiO₂ 60. TLC was run on SiO₂. Authentic samples of 8, ¹⁵ 9,^{7a} 13,¹⁶ 14, ¹⁶ and 26c^{4a} were prepared according to the literature. Compounds 7, 10, 15, and 17a were obtained in a previous study^{4b} and were used as authetic samples.

General Procedure for Reaction of Phenoxy Radical 4 with Phenol 11a (Table I). To a solid of dimer 3 (or 26a)^{4b} (1.200 g, 2.74 mmol) was added at once a solution of phenol 11a (2.258 g, 10.96 mmol) in a solvent (12 mL, see Table I). The mixture was magnetically stirred in a screw-capped bottle at 30 °C until it became homogeneous in 1–15 min. The resultant mixture was let stand at 30 °C for 1 h. The mixture was evaporated under reduced pressure at or below 35 °C to leave a residue, which was chromatographed on a column packed with SiO₂ (35–45 g). When products were eluted as a mixture, their contents were estimated by ¹H NMR spectroscopy.

Run 1. Elution with petroleum ether gave a colorless solid which was a mixture of phenol 5 (1.14 g, 189%) and phenol 11a (1.24 g, 55% recovery) as analyzed by GC. Further elution afforded a crystalline mixture (210 mg) which contained diphenylethane 7 (15 mg, 1.3%) and dihydroxybiphenyl 14 (180 mg, 16%). Elution with petroleum ether/benzene (10:1) provided 14 (772 mg, 69%): light yellow crystals from CHCl₃/ethanol, identical with the authentic sample (mp, ¹H NMR, IR, and TLC); mp 184.5–185.5 °C (lit.¹⁶ mp 185 °C). Elution with benzene afforded an orange oil (48 mg) that contained dienone 17a (22 mg, 1.9%) and diphenoquinne 15 (7 mg, 0.6%).

Run 5. The oily residue was crystallized from petroleum ether to provide 17a (685 mg, 59%) as light yellow crystals: colorless crystals from diisopropyl ether, identical with the authentic sample (mp, ¹H NMR, IR, and TLC); mp 157–158 °C (lit.^{4b} mp 154–156.5 °C); UV 276 nm (log ϵ 3.47), 236 (4.32), 204 (4.65). The petroleum ether filtrate was condensed and chromatographed to furnish an additional crop of 17a (327 mg, 28%).

Run 8. While the reaction mixture stood at 30 °C, a crystalline substance began to separate. Filtration after the reaction provided 17a (625 mg, 54%) as colorless crystals, mp 157–158 °C. The filtrate was evaporated, and the residue was chromatographed. An additional crop of 17a (403 mg, 35%) was obtained by elution with petroleum ether/benzene (10:1). Elution with benzene gave methyl ether 10 (15 mg, 2.2%) as yellow crystals: colorless crystals from diisopropyl ether, identical with the authentic sample (mp, ¹H NMR, and TLC); mp 100–101 °C (lit.^{4b} mp 100–101 °C). In run 9, crystals of 17a began to precipitate before dissolution of 3 was complete. After addition of methanolic 11a to 3, the mixture was stirred for 2.5 h at 30 °C and worked up in the manner described above.

Isolation and Properties of Bis(cyclohexadienone) 13. The reaction of 4 with 11a in hexane (Table I, run 1) was repeated. The reaction mixture was stored overnight in a refrigerator.

⁽¹⁴⁾ Matsuura, T.; Nishinaga, A.; Cahnmann, H. J. J. Org. Chem. 1962, 27, 3620.

 ⁽¹⁵⁾ Fujisaki, T. Nippon Kagaku Zasshi 1956, 77, 869.
 (16) Kharasch, M. S.; Joshi, B. S. J. Org. Chem. 1957, 22, 1439.

Filtration afforded 13 (119 mg, 11%) as nearly colorless crystals, identical with the authentic sample (mp, ¹H NMR, and IR): mp 140–150 °C dec (lit.¹⁷ mp 140–150 °C); ¹H NMR δ 6.48 (d, J = 3 Hz, 4 H), 3.43 (t, J = 3 Hz, 2 H), 1.19 (s, 36 H); UV 243 nm (log ϵ 4.21). The ¹H NMR spectrum of related bis(cyclohexadienone) 26c exhibited singlets at δ 6.83 (4 H) and 1.19 (36 H). The reactions in acetic acid and acetonitrile gave 13 in 27 and 61% yields, respectively, after a similar workup. Compound 13 was almost quantitatively isomerized into 14 when dissolved in hexane containing a catalytic amount of Et₃N or when chromatographed on SiO₂ with petroleum ether. A solution of 13 (25 mg) in CDCl₃ (0.4 mL) or CCl₄ containing TMS was let stand overnight at 30 °C, and ¹H NMR analysis indicated that most of the 13 remained intact.

Isolation and Properties of 1-Hydro-1'-methyl-3,5,3',5'tetra-tert-butyl-2,5,2',5'-bis(cyclohexadiene)-4,4'-dione (16a). To 3 (3.600 g, 8.22 mmol) was added a cold (ca. 2 °C) solution of 11a (2.033 g, 9.87 mmol) in CH₂Cl₂ (25 mL), and the mixture was stirred at ca. 2 °C for 70 min until it became homogeneous. The mixture was evaporated at ca. 2 °C under reduced pressure to leave a light orange oil, which was treated with cold (ca. 2 °C) acetonitrile (8 mL) to yield a crystalline deposit. Filtration furnished 16a (1.772 g, 51%) as pale yellow crystals: mp 82-84 °C dec; ¹H NMR (CCl₄) δ 6.51 (d, J = 4 Hz, 2 H), 6.25 (s, 2 H), 3.00 (t, J = 4 Hz, 1 H), 1.43 (s, 3 H), 1.16 (s, 36 H); IR (KBr disk)1655, 1630 cm⁻¹; UV 244 nm (log ϵ 4.20). Anal. Calcd for C₂₉H₄₄O₂: C, 82.02; H, 10.44. Found: C, 81.79; H, 10.58. Dienone 16a was quantitatively converted into 17a when dissolved in hexane containing a catalytic amount of Et₃N or when chromatographed on SiO_2 with petroleum ether/benzene (10:1). A solution of 16a (35 mg) in CCl₄ (0.5 mL) containing TMS was kept at 30 °C, and the progress of its decay was followed by ¹H NMR spectroscopy. The signals due to 16a disappeared from the spectrum in ca. 2 h, and it appeared that 5, quinone methide 6,^{6d,10} and 13 were the principal products.

H NMR Study on the Decay of Quinone Methide 6, Derived from Phenoxy Radical 4, in the Presence of Phenol 11a. To 3 (100 mg) was added CDCl₃ (1 mL) containing pentachloroethane (PCE) (50 mg) and TMS, and the mixture was stirred for ca. 4 min until it became homogeneous. After 1 min, a solution of 11a (188 mg, 4 molar equiv) in CDCl₃ (0.3 mL) containing C_5D_5N (two drops) was added to the resulting mixture. A portion of the solution was transferred to an NMR tube, and the progress of the reaction at 30 °C was followed by ¹H NMR spectroscopy. After 10 min, the solution contained 5 in substantial quantity and 6 in ca. 75% yield as estimated by comparing the integrated peak area of a singlet at δ 5.66 due to 6¹⁸ with that of δ 5.97 due to PCE. Amounts of 6 estimated were approximately 60, 30, and 5% after reaction for 1, 5, and 20 h, respectively. As 6 decayed, there appeared singlets at δ 6.49 ascribable to 17a and at δ 2.80 ascribable to 7. These singlets were essentially absent initially. The formation of 17a and 7 was also indicated by TLC.

To 3 (100 mg) was added a solution of 11a (188 mg) in $CDCl_3$ (1.3 mL) containing PCE (50 mg), C_5D_5N (two drops), and TMS, and the mixture was stirred for ca. 2 min until it became homogeneous. The solution was kept at 30 °C, and the progress of reaction was followed in the manner described above. After 10 min the solution contained substantial amounts of 5 and 17a, and approximately 5 mg (10%) of 6. Quinone methide 6 decayed quite slowly and was detectable even after 20 h.

Reaction of Phenoxy Radical 4 with Phenols Other Than 11a (Table II). Unless otherwise stated, the reaction was conducted in Et₃N (24 mL) using **3** (2.400 g, 5.48 mmol) and a phenol (21.9 mmol, 4 molar equiv), and the reaction mixture was worked up by a procedure similar to the general procedure described for the reaction of 4 with 11a. Dimer **3** dissolved in 1–10 min. The residual mixture of products was chromatographed on SiO₂ (80–100 g).

With Phenol 11b. Elution with petroleum ether afforded 5

(1.229 g, 102%). Further elution recovered 11b (2.67 g). Elution with petroleum ether/benzene (10:1) gave a crystalline mixture (2.10 g), which was recrystallized from diisopropyl ether to afford 2,6-di-*tert*-butyl-4-(3,5-diisopropyl-4-hydroxyphenyl)-4-methyl-cyclohexa-2,5-dien-1-one (17b) (1.167 g, 54%) as colorless crystals: mp 122.5-123 °C (hexane); ¹H NMR δ 6.86 (s, 2 H), 6.49 (s, 2 H), 4.74 (s, 1 H), 3.11 (hept, J = 7 Hz, 2 H), 1.58 (s, 3 H), 1.21 (d, J = 7 Hz, 12 H), 1.20 (s, 18 H); IR 3580, 1650, 1625 cm⁻¹; UV 276 nm (log ϵ 3.49), 234 (4.31), 207 (4.59). Anal. Calcd for C₂₇H₄₀O₂: C, 81.76; H, 10.17. Found: C, 81.47; H, 10.30. The filtrate was evaporated and the residue was chromatographed to furnish additional 17b (557 mg, 26%).

With Phenol 11c. Elution with petroleum ether gave 5 (1.251 g, 104%) and 7 (8 mg, 0.3%), successively. Elution with petroleum ether/benzene (10:1) recovered unreacted 11c (1.74 g). Elution with benzene gave 2,6-di-*tert*-butyl-4-(3,5-dimethyl-4-hydroxyphenyl)-4-methylcyclohexa-2,5-dien-1-one (17c) (1.284 g, 69%) as light orange crystals. Colorless crystals from MeOH: mp 145.5–148 °C; ¹H NMR δ 6.78 (s, 2 H), 6.50 (s, 2 H), 4.61 (s, 1 H, exchangeable with D₂O), 2.22 (s, 6 H), 1.55 (s, 3 H), 1.24 (s, 18 H); IR 3580, 1651, 1626 cm⁻¹; UV 274 nm (log ϵ 3.44), 233 (4.29), 207 (4.50). Anal. Calcd for C₂₃H₃₂O₂: C, 81.13; H, 9.47. Found: C, 80.96; H, 9.44.

With Phenol 11d. The reaction mixture was poured into water (150 mL) and extracted with petroleum ether (2×200 mL). The aqueous layer was acidified with 6 N HCl and extracted with ether $(2 \times 200 \text{ mL})$. The ethereal extracts were combined, washed with water $(2 \times 30 \text{ mL})$, dried over anhydrous Na₂SO₄, and evaporated to leave unreacted 11c (2.28 g). The petroleum ether extracts were combined, dried, and evaporated to leave an oily residue, which was chromatographed with petroleum ether to afford 5 (1.290 g, 107%). Further elution gave 7 (35 mg, 1.5%) as yellow crystals, identical with the authentic sample (^{1}H NMR and TLC). Elution with benzene provided 2,6-di-tert-butyl-4-(3,5-dimethoxy-4-hydroxyphenyl)-4-methylcyclohexa-2,5-dien-1-one (17d) (1.054 g, 52%) as yellow crystals. Colorless crystals from petroleum ether: mp 104.5-105.5 °C; ¹H NMR δ 6.48 (s, 2 H), 6.41 (s, 2 H), 5.41 (s, 1 H, exchangeable with D₂O), 3.82 (s, 6 H), 1.58 (s, 3 H), 1.23 (s, 18 H); IR 3525, 1653, 1626, 1615 cm⁻¹; UV 240 nm (log ϵ 4.29), 211 (4.60); MS m/e 372 (M⁺). Anal. Calcd for C₂₃H₃₂O₄: C, 74.16; H, 8.66. Found: C, 73.95; H, 8.67. Further elution gave an orange oil (285 mg), which was crystallized from petroleum ether to provide additional 17d (174 mg, 8.5%). The filtrate contained 11d.

With Phenol 21b. Elution with petroleum ether gave 5 (1.194 g, 99%) and 7 (94 mg, 3.9%) successively. Further elution afforded 3.5-di-tert-butyl-4-hydroxybenzyl 2,4-dimethylphenyl ether (24b) (297 mg, 16%) as a yellow oil, which was crystallized from hexane to furnish the pure sample as colorless crystals: mp 88-89 °C; ¹H NMR δ 7.18 (s, 2 H), 7.0–6.8 (m, 2 H), 6.79 (s, 1 H), 5.13 (s, 1 H, exchangeable with D₂O), 4.88 (s, 2 H), 2.23 (s, 6 H), 1.43 (s, 18 H); IR 3620 cm⁻¹; UV 279 nm (log ϵ 3.54), 227 (4.22); MS m/e340 (M⁺). Anal. Calcd for $C_{23}H_{32}O_2$: C, 81.13; H, 9.47. Found: C, 80.72; H, 9.52. Further elution gave a semicrystalline mixture (121 mg) containing 24b (25 mg, 1.3%) and 23b (see below) (60 mg, 3.2%). Continued elution provided 2,6-di-tert-butyl-4-(3,5dimethyl-2-hydroxyphenyl)-4-methylcyclohexa-2,5-dien-1-one (23b) (835 mg, 45%) as yellow crystals. Colorless crystals from hexane: mp 121-123 °C; ¹H NMR δ 7.0-6.8 (m, 2 H), 6.53 (s, 2 H), 4.87 (s, 1 H, exchangeable with D₂O), 2.28 (s, 3 H), 2.14 (s, 3 H), 1.59 (s, 3 H), 1.24 (s, 18 H); IR 3520, 1650, 1628 cm⁻¹; UV 280 nm (log ϵ 3.51), ca. 241 shoulder (4.09), 224 (4.22), 205 (4.61). Anal. Calcd for C₂₃H₃₂O₂: C, 81.13; H, 9.47. Found: C, 80.85; H, 9.52. Further elution gave a crystalline mixture of 23b (115 mg, 6.2%) and unreacted 21b (50 mg). Elution with benzene gave 21b (1.96 g).

With Phenol 21c. Elution with petroleum ether gave 5 (1.074 g, 89%) and 7 (204 mg, 8.5%) successively. Elution with petroleum ether/benzene (10:1) gave 7 (60 mg, 2.5%), dienone 9 (75 mg, 3.1%), and 24c (see below) (250 mg, 14%) as an oily mixture. Further elution furnished 3,5-di-*tert*-butyl-4-hydroxybenzyl 4-methylphenyl ether (24c) (522 mg, 29%) as an oil which soldified upon standing in a refrigerator. Colorless crystals from hexane: mp 96-96.5 °C; ¹H NMR δ 7.22 (s, 2 H), 7.2-6.7 (m, 4 H), 5.19 (s, 1 H, exchangeable with D₂O), 4.86 (s, 2 H), 2.27 (s, 3 H), 1.42 (s, 18 H); IR 3620 cm⁻¹; UV 278 nm (log ϵ 3.55), 226 (4.27), 204

⁽¹⁷⁾ Ley, K.; Müller, E.; Mayer, R.; Scheffler, K. Chem. Ber. 1958, 91, 2670.

⁽¹⁸⁾ A ¹H NMR spectrum of a solution obtained by dissolving 3 in CDCl₃ alone displays singlets due to 6 at δ 6.87 (2 H), 5.70 (2 H), and 1.27 (18 H), in addition to singlets due to 5. See also refs 6d and 10 for the ¹H NMR spectrum of 6.

(4.56); MS m/e 326 (M⁺). Anal. Calcd for C₂₂H₃₀O₂: C, 80.93; H, 9.26. Found: C, 80.77; H, 9.42. Further elution yielded a semicrystalline mixture (106 mg), which was washed with MeOH to provide stilbenequinone 8 (27 mg, 1.1%) as reddish orange crystals, identical with the authentic sample (¹H NMR and TLC). Continued elution afforded a semicrystalline mixture (160 mg), which was washed with petroleum ether, yielding 2,6-di-tertbutyl-4-(5-methyl-2-hydroxyphenyl)-4-methylcyclohexa-2,5dien-1-one (23c) (116 mg, 6.5%) as light orange crystals. Colorless crystals from acetonitrile: mp 142-145 °C; ¹H NMR & 7.1-6.5 (m, 3 H), 6.67 (s, 2 H), 5.00 (s, 1 H, exchangeable with D_2O), 2.30 (s, 3 H), 1.60 (s, 3 H), 1.23 (s, 18 H); IR 3513, 1650, 1628 cm⁻¹; UV 280 nm (log e 3.54), 239 (4.05), 222 shoulder (4.22), 203 (4.60); MS m/e 326 (M⁺). Anal. Calcd for C₂₂H₃₀O₂: C, 80.93; H, 9.26. Found: C 80.69; H, 9.37. Further elution gave an oil (250 mg) which consisted of 23c (40 mg, 2.2%) and recovered 21c. Elution with benzene gave 21c (1.56 g).

A similar reaction was conducted in MeOH. Dimer 3 dissolved in 100 min. The residual mixture of products was chromatographed as described above to afford 5 (1.214 g, 101%), 7 (28 mg, 1.2%), and a mixture of 9 (65 mg, 2.7%) and 24c (15 mg, 0.8%), successively. Continued elution with petroleum ether/benzene (10:1) gave a mixture (1.25 g) consisting of 23c, 10, and unreacted 21c. The mixture was chromatographed with petroleum ether on a column packed with neutral alumina (activity III, 50 g) to yield 10 (649 mg, 47%). Elution with petroleum ether/benzene (10:1) provided 23c (308 mg, 17%). Finally, 21c was eluted with benzene. The chromatography on SiO₂ was continued with benzene to recover 21c (1.81 g). The reaction was also carried out in MeOH containing Et₃N (0.21 g, 2.1 mmol), and the reaction mixture was worked up similarly.

With Phenol 21d. Elution with petroleum ether afforded 5 (1.044 g, 87%) and 7 (330 mg, 14%) successively. Elution with petroleum ether/benzene (10:1) yielded 3,5-di-tert-butyl-4hydroxybenzyl phenyl ether (24d) (416 mg, 24%) as pale yellow crystals. Colorless crystals from hexane: mp 91-92 °C; ¹H NMR δ 7.5-6.7 (m, 5 H), 7.21 (s, 2 H), 5.20 (s, 1 H), 4.89 (s, 2 H), 1.43 (s, 18 H); IR 3620 cm⁻¹; UV 277 (log ϵ 3.51), 271 (3.53), 221 (4.26), 203 (4.60); MS m/e 312 (M⁺). Anal. Calcd for C₂₁H₂₈O₂: C, 80.73; H, 9.03. Found: C, 80.74; H, 9.21. Further elution gave a semicrystalline mixture (460 mg) containing 24d (330 mg, 19%) and 9 (110 mg, 4.6%). Continued elution gave a crystalline mixture (90 mg), which was washed with MeOH to provide 8 (42 mg, 1.8%). Elution with benzene afforded unreacted 21d (1.80 g).

A similar reaction was conducted in MeOH containing Et₃N (0.21 g). Dimer 3 dissolved in 180 min. Phenol 5 (1.233 g, 102%), 24d (355 mg, 21%), and 9 (48 mg, 2.0%) were obtained by the chromatographic procedure described above. Further elution with petroleum ether/benzene (10:1) gave 10 (732 mg, 53%). Elution with benzene gave unreacted 21d (1.38 g).

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Estimating Entropies and Enthalpies of Fusion of Organic Compounds

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A group additivity method recently reported for estimating fusion entropies and fusion enthalpies of hydrocarbons is expanded to include both mono- and multisubstituted derivatives as well. The parameters are derived from experimental fusion enthalpies of 191 hydrocarbons and 225 monosubstituted and 233 multisubstituted hydrocarbon derivatives. Group values are provided for many structural environments. Applications of the technique are described. The average deviation between experimental and calculated fusion entropies and enthalpies obtained for monosubstituted derivatives is ± 1.77 eu and ± 0.49 kcal/mol, respectively. This increases to ± 2.0 eu and ± 0.76 kcal/mol, respectively, for multisubstituted derivatives and can be compared with values of ± 1.85 eu and ± 0.56 kcal/mol previously reported for hydrocarbons.

Fusion, vaporization, and sublimation enthalpies are important physical properties of the condensed phase. A variety of studies including those that reference the gas phase as a standard state require accurate values for these quantities.^{1,2} Recently we described a group additivity approach to estimate fusion entropies and enthalpies of hydrocarbons.³ In this paper, we would like to elaborate further on this method and describe how, with the introduction of some additional parameters, fusion entropies and enthalpies for a large variety of structurally diverse organic compounds can be estimated. The group additivity parameters previously generated from the experimental fusion entropies of 191 hydrocarbons are combined with additional functional group parameters generated from 225 monofunctional and 233 multifunctional hydrocarbon derivatives. Fusion enthalpy estimates are directly obtained from the fusion entropies and the experimental melting point.

As noted previously, our rationale for developing parameters for estimating fusion entropies rather than for fusion enthalpies was influenced mainly by the work of Leclercq, Jacques, and Collet⁴ who investigated fusion

⁽¹⁾ See, for example: Benson, S. W. Thermochemical Kinetics: (1) See, for example: Benson, S. W. Thermochemical Kinetics: Methods for the Estimation of Thermochemical Data and Rate Parameters, 2nd ed.; Wiley: New York, 1976.
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